

PETTER

PARTS INTERPRETATION MANUAL

ENGINE TYPE: AC2WM MINI TWIN

PARTS AND SERVICE DIVISION

 **HAWKER SIDDELEY
PETTERS LTD.**

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Petters policy is one of continuous improvement, and, accordingly the company reserves the right to alter specifications, weights and dimensions without prior notice.

In compiling this Parts List, every care has been taken, but specifications and details must not be regarded as binding.

This Parts Interpretation Manual, compiled in conjunction with Operator's Handbook, contains both basic and Variant Parts. The Manual is designed to assist in stocking, supplying and ordering of parts.

When submitting orders for replacement parts ensure that the reference number, part number and description are clearly indicated. Items not supplied have an "N" in the "Supply" column and the alternative part number and/or reference number is indicated where applicable.

The re-issue of amended sheets will be identified by publication print date.

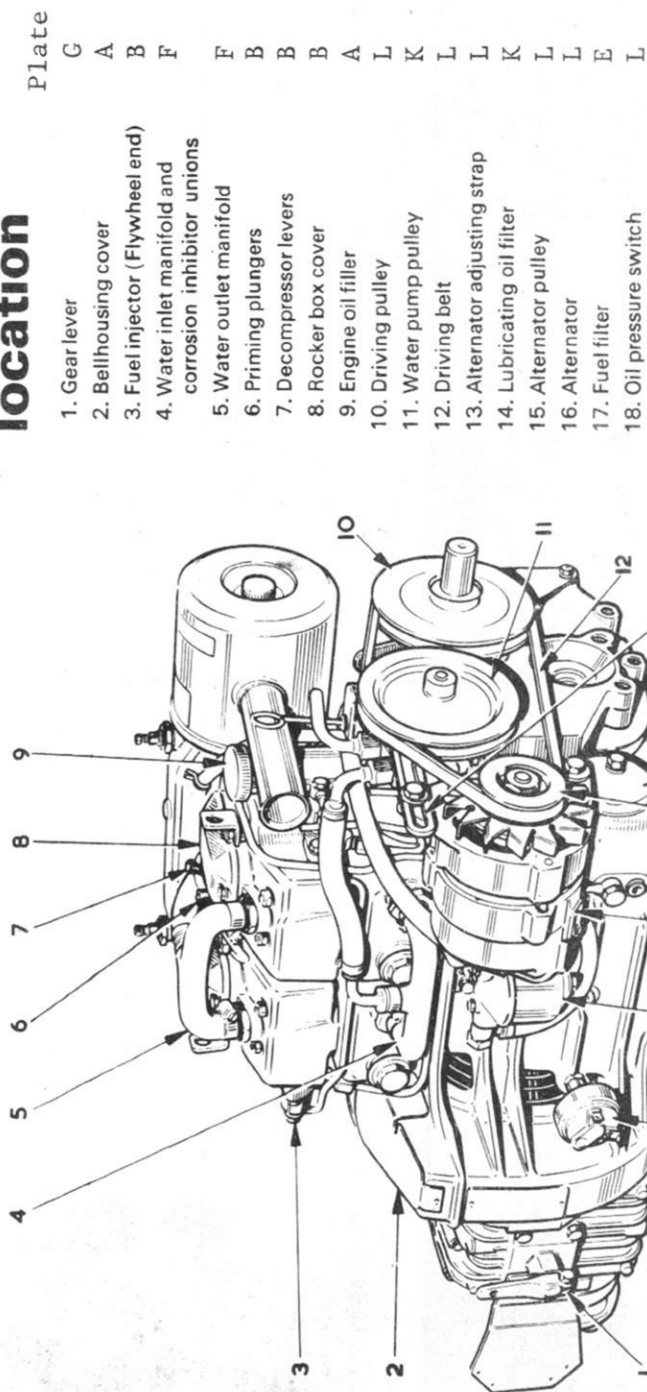
Glossary of Terms

Std/Rot - Standard Rotation	Rev/Rot - Reverse Rotation
V/S - Variable Speed	S.I.G. - Speed Increasing Gear
G/T - Gear Type	P/T - Plunger Type

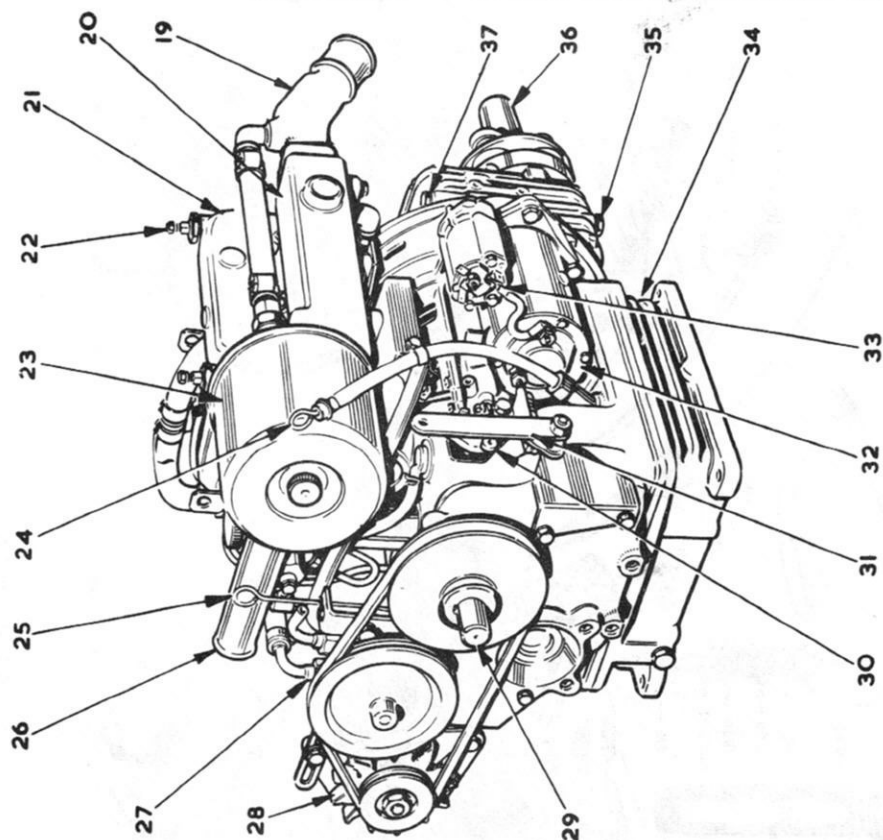
INDEX

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component location



- | | |
|--|-------|
| 1. Gear lever | Plate |
| 2. Bellhousing cover | G |
| 3. Fuel injector (Flywheel end) | A |
| 4. Water inlet manifold and corrosion inhibitor unions | B |
| 5. Water outlet manifold | F |
| 6. Priming plungers | F |
| 7. Decompressor levers | B |
| 8. Rocker box cover | B |
| 9. Engine oil filler | B |
| 10. Driving pulley | A |
| 11. Water pump pulley | L |
| 12. Driving belt | K |
| 13. Alternator adjusting strap | L |
| 14. Lubricating oil filter | L |
| 15. Alternator pulley | K |
| 16. Alternator | L |
| 17. Fuel filter | E |
| 18. Oil pressure switch | L |



Plate

F F F F F A D F K L L D D L L A G M M

- 19. Water injected exhaust bend
- 20. Exhaust manifold
- 21. Air inlet manifold
- 22. Heater plug
- 23. Air cleaner
- 24. Engine dipstick
- 25. Overload stop control rod
- 26. Air intake
- 27. Water pump
- 28. Alternator fan
- 29. Starting shaft
- 30. Stop/Run control lever
- 31. Speed control lever
- 32. Starter motor
- 33. Starter motor solenoid
- 34. Engine sump drain plug
- 35. Gearbox drain plug
- 36. Output coupling
- 37. Gearbox dipstick and oil filler

A

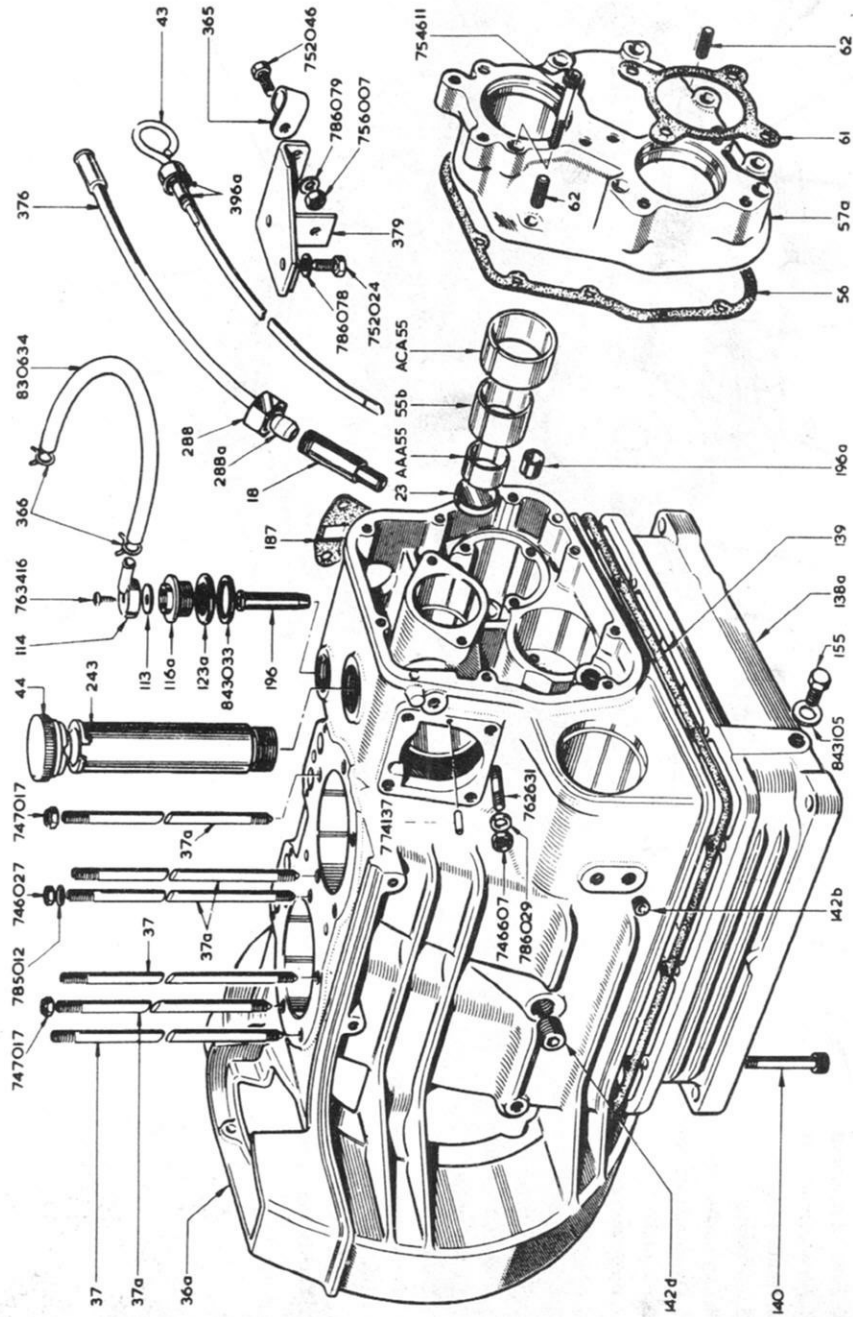


PLATE A CRANKCASE



REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
ACA 18			344451	TUBE-DIPSTICK		1		
AAA 23			264553	PLUG-CAMSHAFT BORE		1		
ACA 36A			402974	CRANKCASE		1		
ACA 37			350001	STUD-CYL HEAD-SHORT		4		
ACA 37A			350002	STUD-CYL HEAD (LONG)		6		
NAA 43			350402	DIPSTICK		1		392254
ACA 44			336524	FILLER CAP		1		
AAA 55			264552	BEARING-CAMSHAFT-FWE		1		
ACA 55			336123	BEARING-CAMSHAFT G END		1		
AAA 55B			266383	BEARING-CAMSHAFT-INTER		1		
AAA 56			197148	JOINT-GEAR COVER		1		
ACA 57A			402680	GEAR-COVER		1		
ACA 61			347705	JOINT-BLANKING PLATE		1		
AAA 62			266395	DOWEL-CHAIN HOUSING		2		
ACA138A			147726	SUMP		1		
ACA139			294812	GASKET-SUMP		1		
ACA140			350266	CAPSCREW-SUMP		10		
AAA142B			332968	PLUG-OILWAY		2		
CA142D			336333	PLUG-OILWAY		1		
AAA155			317267	PLUG HSG ENG HALF		2		
ACA187			350838	JOINT-SOL.BRKT/C'CASE		1		
ACA196			344040	BUSH-OPERATING SHAFT		1		
AAA196A			266032	BUSH-GOVERNOR SHAFT		1		
ACA243			350255	TUBE-OIL FILLER		1		
NAA288			NE 344264	NUT-DIPSTICK TUBE		1		
NAA288A			NE 344265	SLEEVE-DIPSTICK TUBE		1		
NAA365			334189	CLIP-DIPSTICK TUBE		1		
ACA366			347258	CLIP		2		
NAA376			296467	DIPSTICK-TUBE		1		
NAA379			329633	BRACKET ASSY.DIPSTICK		1		
AAA380			355365	BREATHER ASSY.		1		
BAA396A			266003	"O"RING PLUNGER		2		
			746027	NUT 5/16" UNF		8		
	101T0313	315T0388	390T0460	462T0488, 490T0502, 505T0507, 509, 511T0515, 533		ONLY		
	314, 389	461, 489	746028	NUT 5/16" UNF		8		
			503, 504, 508, 510, 516T0532, 534	ONWARDS				
MODEL AC241	PRINT DATE 1.02.78						PLATE A	PAGE 1

REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY UNIT	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			746607	NUT 5/16" UNF		4	1		
			747017	LOCKNUT 5/16" UNF		2	1		
			752024	SCREW 1/4 X 5/8" UNC		2	1		
			752046	SCREW 5/16 UNC X 5/8		1	1		
			754611	CAPSCREW-GEAR COVER		8	1		
			756007	NUT 5/16 UNC		1	1		
			762631	STUD 5/16X13/8" UNF/UNC		4	1		
			763416	SCREW-SELF TAP NO6X3/8"		1	1		
			774137	DOWEL 5/32"X3/8"		1	1		
			785012	WASHER 5/16		8	1		
101T0313	315T0388	462T0460	390T0460	WASHER 5/16		8	ONLY		
			785560	WASHER-METRIC-8MM		8	1		
			314,389	516T0532,534 ONWARDS		4	1		
			461,489	SPRING WASHER 5/16		2	1		
			786029	WASHER 1/4		1	1		
			786078	SPRING WASHER		1	1		
			786079	PIPE-BREATH		1	1		
			830634						
101T0468	470T0474	476 ONLY							
			830808	BREATH PIPE		1	1		
469,475	477 ONWARDS					1	1		
			843033	WASHER		1	1		
			843105	JOINT WASHER 1/2		2	1		

B

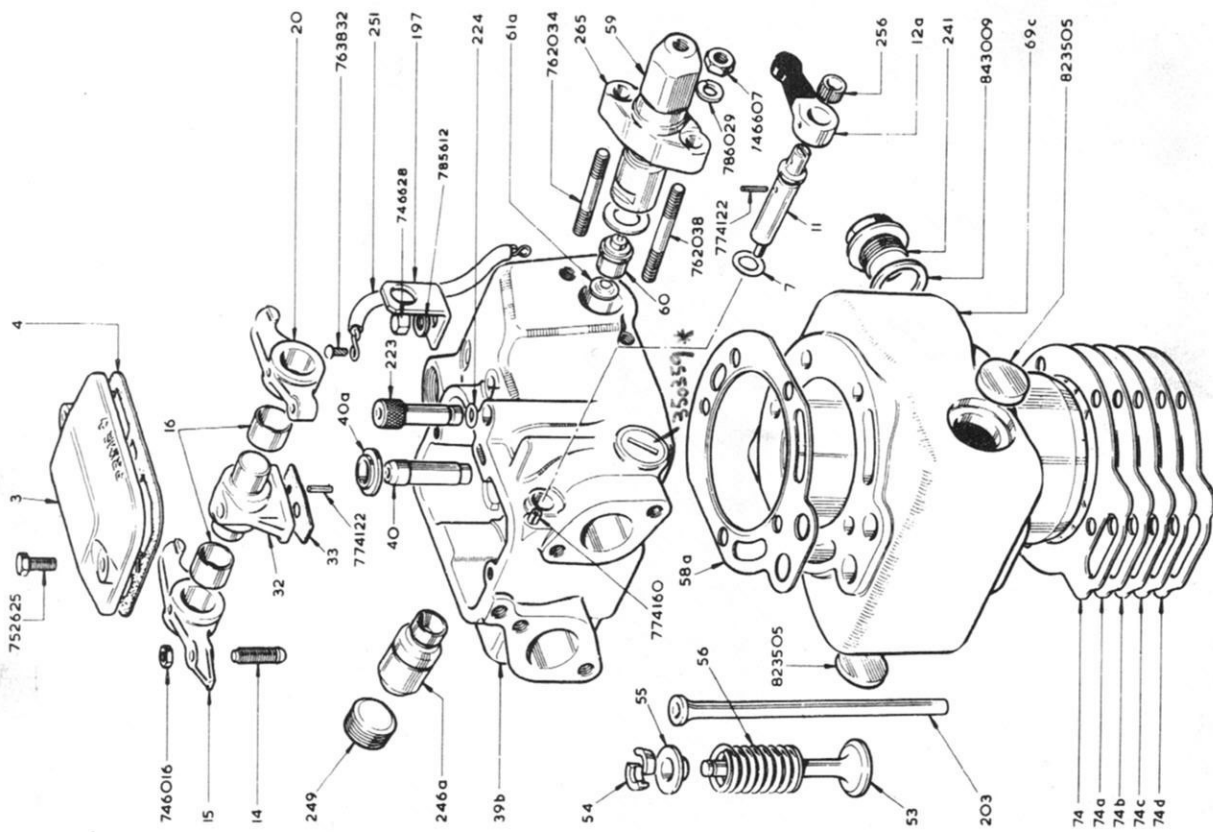


PLATE B CYLINDER AND CYLINDER HEAD

* FIRE WASHING
843009



REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
AAE 3			296493	COVER-ROCKER BOX		2	1		
AAE 4			350031	GASKET-ROCKER BOX COVER		2	1		
AAE 7			266003	"O" RING PLUNGER		2	1		
AAE 11			267354	SHAFT-DECOMPRESSOR		2	1		
AAE 12A			350454	LEVER-DECOMPRESSOR		2	1		
AAE 14			266039	SCREW ROCKER ADJUSTING		4	1		361129
ABE 15			332826	ROCKER ASSY-EXHAUST		2	1		
ABE 16			332820	RUSH-VALVE ROCKER		4	1		
ABE 20			332827	ROCKER ASSY-INLET		2	1		
ABE 32			269080	SUPPORT-ROCKER		2	1		
ABE 32	101T0503	505T0746	748T0862, 867T0870, 874, 875, 886T0892, 894T0897 ONLY	SUPPORT-ROCKER		2	1		
ABE 32			355177			2	1		
AAE 33	504, 747	863T0866, 871T0873, 876T0885, 893, 898 ONWARDS		JOINT-ROCKER SUPPORT		2	1		
AAE 33	101 584		320726	"O" RING ROCKER SUPPORT		2	1		
WAB 39A	585		355176	CYLINDER HEAD ASSY.	GEAR END	1	1		392239
WAB 39B			350484	CYLINDER HEAD ASSY.	FLYWHEEL END	1	1		392240
ABE 40			350500	VALVE GUIDE		4	1		
ABE 40			340848			4	1		
ABE 40A			340849	SPRING PLATE-VALVE GUIDE		4	1		
ABE 53			320177	VALVE INLET & EXHAUST		4	1		
ABE 54			332145	VALVE-COLLET		8	2		
ABE 55			330241	VALVE-CUP		4	1		
ACB 56			350274	VALVE SPRING		4	1		
WAB 58A			350894	GASKET-CYLINDER HEAD		2	1		355820
WAB 58A	101T0313	315T0388, 390T0503, 505T0557, 559T0595, 597T0602, 604T0679, 681T0685, 687, 68		GASKET-CYLINDER HEAD		2	1		
ACB 59	8, 690T0721, 723 ONLY		355820	GASKET-CYLINDER HEAD		2	1		
ACB 60	314, 389, 504, 558, 596, 603, 680, 685, 689, 722, 724 ONWARDS		344041	HOLDER-INJECTOR NOZZLE	1926	2	1	1927 2068 2069 ON	(299741) 209867
ACB 61A			268140	NOZZLE-INJECTOR		2	1		
ACB 69C			340667	WASHER-NOZZLE SEAL		2	1		
WAB 74	1926		402805	CYLINDER BARREL	1927 ON	2	1		405833
WAB 74A			330305	SHIM-CYLINDER .003"		2	1		
WAB 74B			330306	SHIM-CYLINDER .005"		2	1		
WAB 74C			330307	SHIM-CYLINDER .010"		2	1		
WAB 74C			330308	SHIM-CYLINDER .015"		2	1		



REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	SUP	DESCRIPTION	APPLICATION	UNIT QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
WAB 740		330309	1	SHIM-CYLINDER .020"		2		
AA0197		266428	1	BRACKET-LIFTING		2		
AC8203		525396	1	PUSH ROD-VALVE		4		
AA6223		269698	1	PLUNGER-PRIMER		2		
AA6224		266003	1	"O"RING PLUNGER		2		
WAB241		350573	1	PLUG-CYLINDER		2		
WAB241A	1852	351160	1	ANODE + ADAPTER		2		
AC8246A		340253	1	AIR CELL ASSY		2		
AC8249		336104	1	RETAINING PLUG-AIR CELL		2		
AA8251		336759	1	CHAIN ASSY-PLUNGER		2		
AA8256		268102	1	BUSH-LEVER		2		
AC8265		344042	1	INJECTOR ASSY		2		
	1852	392239	1	CYL HEAD ASSY C/W VALVES		1		
		351154	1	ANODE		1		
		392240	1	CYL HEAD ASSY C/W VALVES		1		
		746016	1	LOCKNUT 1/4 UNF		4		
		746607	1	NUT 5/16" UNF		4		
		746628	1	NUT 5/16" UNF		2		
		752625	1	SCREW 1/4 X 3/4"UNC		4		
		762034	1	STUD 5/16X13/4"UNF/UNC		3		
		762038	1	STUD 5/16"X2 1/4"UNF/UNC		1		
		763832	1	DRIVE SCREW N010X3/8"		2		
		774122	1	TENSION PIN 1/8"X1/2"		4		
		774160	1	PIN 3/16 X 1		2		
		785612	1	WASHER 5/16		2		
		786029	1	SPRING WASHER 5/16		4		
		823505	1	CORE PLUG		4		
		843009	1	WASHER-FIBRE 1"		2		

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PLATE C CRANKSHAFT AND PISTON



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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY UNIT	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
NAC 1		294552	FLYWHEEL&GEAR RING ASSY		1	1		
AAC 5		256502	OIL SEAL		1	1		
ACC 6		296207	BEARING HOUSING F.W.E.		1	1		
	219,237,238,241	ONWARDS						
ACC 6A		294335	BEARING HOUSING F W E		1	1		
	101T0218,220T0236,239,240 ONLY.							
ACC 7		347658	GASKET-BEARING HSG		1	1		
ACC 8		334210	BEARING-MAIN F.W.E.		1	1		
AAC 8A		334206	MAIN BRG.F.W.E. .010"U/S		1	1		
AAC 8B		334207	MAIN BRG.F.W.E. .020"U/S		1	1		
ACC 9A		147914	CRANKSHAFT		1	1		
ACC 10		355849	PISTON ASSY.STD.		2	1		
ACC 10B		358000	PISTON ASSY .020" O/S		2	1		
ACC 10D		358001	PISTON ASSY .040" O/S		2	1		
ABC 15		268184	GUDGEON PIN		2	1		
AAC 16		268380	SMALL END BUSH		2	1		
ACC 17A		292278	CONNECTING ROD ASSY		2	1		
AAC 18		269253	BOLT-LARGE END		4	1		
AAC 21		263500	BEARING-LARGE END		4	2		
AAC 21A		268688	BRG.LARGE END .010"U/S		4	2		
AAC 21B		268689	BRG.LARGE END .020"U/S		4	2		
AAC 23		314711	WASHER CRANKSHAFT THRUST		2	1		
AAC 27		266391	GEARWHEEL-CRANKSHAFT		1	1		
AAC 28		266392	WASHER CAMSHAFT		1	1		
AAC 29		334595	SCREW CAMSHAFT		1	1		
AAC 32		266358	BEARING-MAIN/GEAR END	STD	1	1		
AAC 32A		268692	MAIN BRG. G.E. .010"U/S		1	1		
AAC 32H		268693	MAIN BRG. G.E. .020"U/S		1	1		
ACC 42		332876	BEARING-INTERMEDIATE		2	1		
ACC 42A		344927	BEARING INTERMEDIATE.010		2	2		
ACC 42B		344928	BEARING INTERMEDIATE.020		2	2		
ACC 45		350863	BOLT-INTER BRG HSG		2	1		
AAC101		350481	TABWASHER-FLYWHEEL		1	1		
AAC103		265093	NUT-FLYWHEEL		1	1		
ACC113		391820	PISTON RING SET STD		2	1		
ACC113B		391821	PISTON RING SET .020"O/S		2	1		

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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY UNIT	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
ACC113D ACC279 ACC281A WAC28113		391823 296615 294913 296445 747102 762630	PISTON RING SET .040" O/S INTER-PRG-HSG-ASSY FLYWHEEL GUARD FLYWHEEL GUARD-C/CASE NUT 5/16" UNF STUD 5/16X11/4" UNF/UNC		2 1 1 1 6 6	1 1 1 1 1 1		
		763812 774118 784008 785012 785613 792011	DRIVE-SCREW PIN-THRUST WASHER CIRCLIP-GUDGEON PIN WASHER 5/16 WASHER 3/8" KEY 5/32 X 3/4		2 2 4 6 2 1	1 1 1 1 1 1		
		792018	KEY GEAR 5/16 X 1		1	1		
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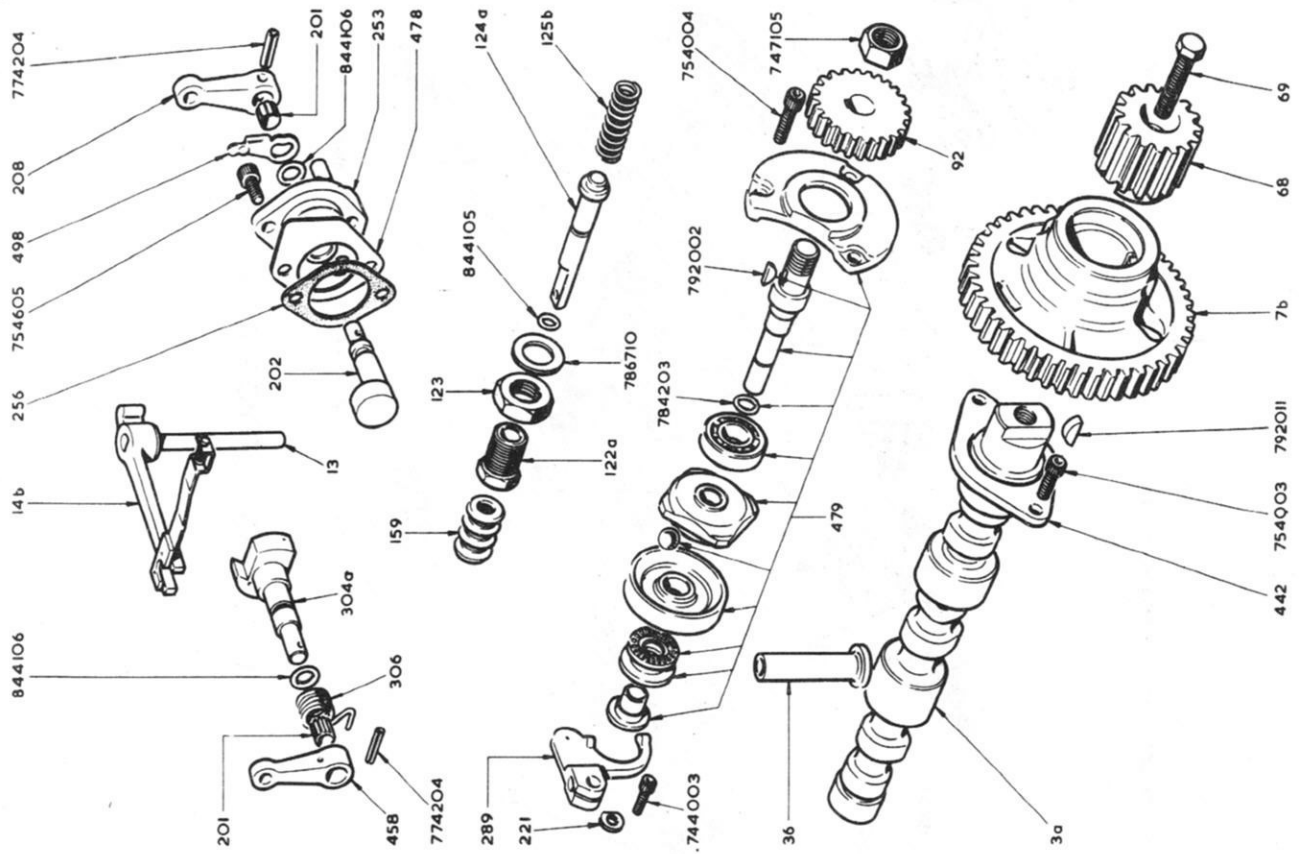


PLATE D CAMSHAFT, GOVERNOR AND CONTROLS

D

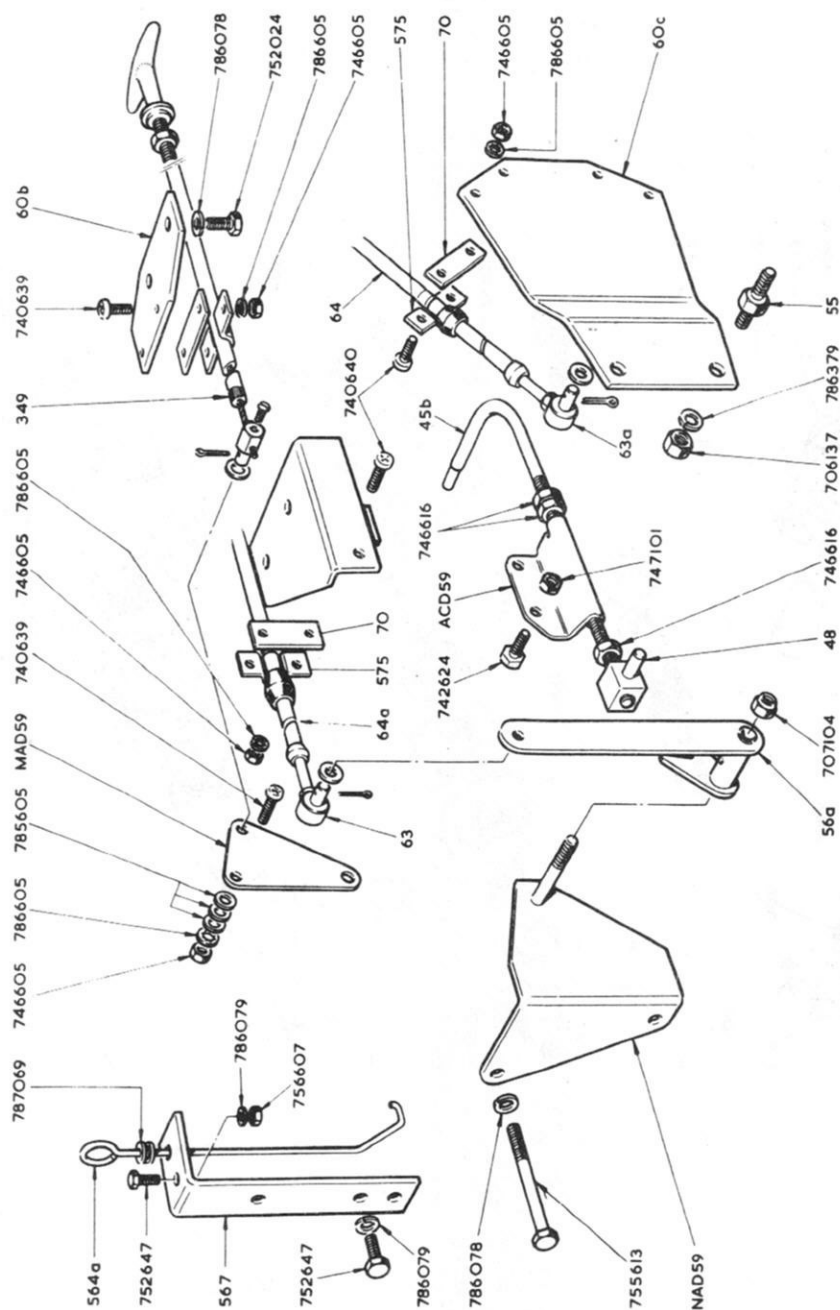


PLATE D GOVERNOR CONTROLS



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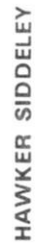
REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
ACU 3A		402472	CAMSHAFT	211902	1		405873
ACU 7B		347206	GEARWHEEL-CAMSHAFT		1		
ACU 13		336135	SHAFT-OPERATING LEVER		1		
ACU 14B		350495	LEVER ASSY-GOVERNOR		1		
AAU 36		265092	TAPPET-VALVE		4		
ACU 41	257	355032	SLEEVE-CONTROL ROD BRKT.		1		
ACU 45B		347664	CONTROL ROD		1		
NAU 48		350217	BLOCK-SPEED CONTROL ROD		1		
NAU 55		351387	STUD-GEAR LEVER BRACKET		2		
NAU 56A		352310	LEVER-SPEED CONTROL		1		
ACU 59	101	340283	BRACKET-SPEED CONTROL		1		
ACU 59	257	350698	BRACKET-SPEED CONTROL		1		
NAU 59		335146	PLATE-STOP/RUN LEVER		1		
NAU 59		329635	BRACKET-SPEED CONTROL		1		
NAU 60B		352306	BRACKET-STOP CONT. CABLE		1		
NAD 60C		329634	BRACKET-GEAR LEVER CABLE		1		
NAD 63		345168	PIVOT ASSEMBLY		1		
NAU 63A		352579	PIVOT ASSEMBLY		1		
NAU 64		345167	CABLE-SINGLE LEVER CONT.	(3.0M) LONG	1		
NAD 64A		348783	CABLE-SINGLE LEVER CONT.	(3.5M) LONG	1		
ACU 68	583	347419	PINION-CAMSHAFT GEAR		1		
ACU 68	101	355144	PINION-CAMSHAFT GEAR		1		
ACU 69	584	327493	BOLT-COUPLING		1		
NAU 70		339126	PLATE-CABLE CLAMP		2		
NAD 74		345165	CONTROL HEAD ASSY.	FLEXATROL	1		
ACU 92		347440	GEARWHEEL-GOVERNOR		1		
AAU122A		267306	ADJUSTER		1		
AAU123		269495	LOCKNUT-ADJUSTER		1		
AAU124A		336015	PLUNGER-GOVERNOR SPRING		1		
ACU125A		268189	SPEEDER SPRING		1		
AAU159		3	COVER F/P RACK		1		
AAU201		268102	BUSH-LEVER		2		
AAU202		323478	SPINDLE-GOV. STOP LEVER		1		
AAU208		266352	LEVER O/L STOP		1		
AAU221		269663	WASHER GOV. BRACKET		1		
AAU253		336581	COVER-STOP/RUN LEVER		1		
	2118	298318	CAMSHAFT	IND HUB			
						211902	299950

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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY/UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
AAU256		266017	JOINT-STOP COVER		1		
ACD289		336124	BRACKET GOVERNOR		1		
JU297		450230	SEAL LOCKWIRE		2		
ACU304A		350488	SPINDLE-OVERLOAD STOP		1		
AAU306		268160	RETURN SPRING O/L STOP		1		
MA3349		335155	CABLE ASSY.-STOP CONTROL	2.7M LONG	1		
ACU442		347477	THRUST PLATE CAMSHAFT		1		
ACD458		332848	LEVER O/L STOP		1		
AAU478		269458	PLATE- STOP/RUN		1		
ACD479	101	350430	GOVERNOR ASSY		1		
ACD479	727	350752	GOVERNOR ASSY		1		
AAU498		269361	SPRING-STOP LEVER		1		
NAD564A		347777	ROD OVERLOAD		1		
NAD567		347778	BRACKET O/LAOD ROD		1		
NAD575		339125	CABLE CLAMP		2		
		706137	NUT ISOMETRIC 8MM		2		
		707104	NUT SELF LOCKING M6		1		
		740639	SCREW NO10 X 5/8"UNF		3		
		740640	SCREW NO10 X 3/4" UNF		4		
		742624	SCREW 1/4X5/8"UNF		1		
		744003	SCREW 1/4X5/8" UNF		1		
		746605	NUT NO10 UNF		7		
		746616	LOCKNUT 1/4"UNF		3		
		747101	NUT 1/4"UNF		1		
		747105	NUT GOV. SHAFT 1/2"UNF		1		
		752024	SCREW 1/4 X 5/8" UNC		1		
		752647	SCREW 5/16 X 3/4"UNC		3		
		754003	SCREW 1/4X5/8" UNC		2		
		754004	CAPSCREW 1/4X3/4" UNC		3		
		754605	SCREW 1/4X7/8" UNF		2		
		755613	BOLT 1/4"X21/2" UNC		2		
		756607	NUT 5/16"UNC		1		
		774204	GOVERLOCK PIN 1/8X11/16"		2		
		784203	CIRCLIP 3/8		1		
		785605	WASHER NO10		3		
		786078	WASHER 1/4		4		

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REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	QTY	DESCRIPTION	APPLICATION	UNIT SUP QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			786079 786379 786605 786710 787069 792002		SPRING WASHER SPRING WASHER 8MM LOCKWASHER NO10 WASHER 5/8" GROMMET 3/16" KEY WOODRUFF 3/32"x3/8"		3 2 7 1 1 1		359982
			792011 844105 844106		KEY 5/32 X 3/4 "O" RING "O" RING SPINDLE		1 1 2		359981

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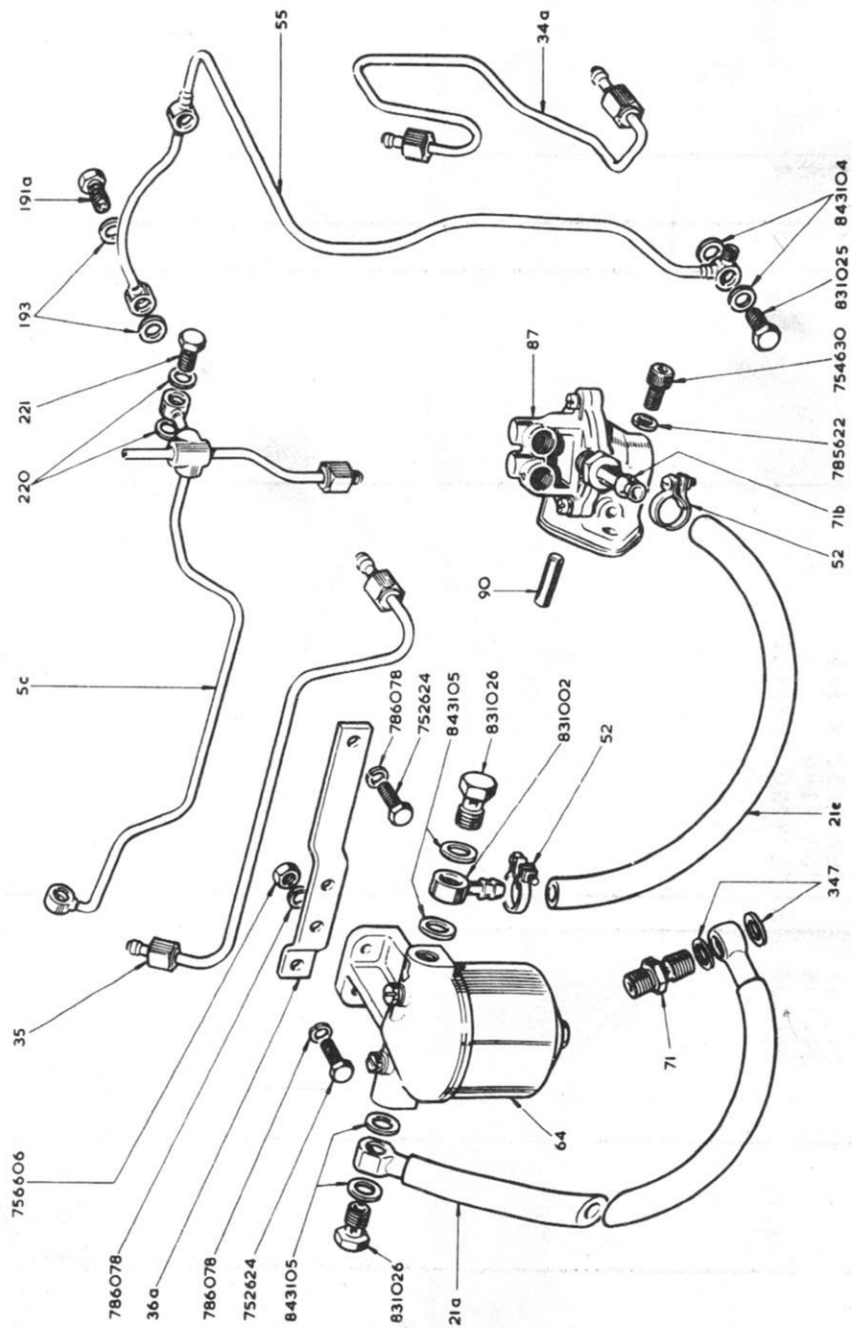


PLATE E FUEL PUMP, FILTER AND PIPES



REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY/UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
ACE 5			296254	LEAK OFF PIPE-INJECTOR		1		
WAE 21			350486	PIPE-PUMP TO FILTER		1		
ACE 21C			344217	PIPE-LIFT PUMP/FILTER		1		
NAE 32			343770	FLEXIBLE PIPE-FUEL/PUMP		1		
WAE 35			296326	FUEL PIPE PUMP/INJECTOR	N02 CYL.G/E	1		299992
ACE 36A		2153	340453	BRACKET-FUEL FILTER		1		
ACE 44A			296557	PIPE-C/CASE/AUX DRIVE		1		
BAE 52			327764	CLIP-PIPE		1		
WAE 55			296558	OIL PIPE-C/CASE/CYL HEAD		2		
ASE 64			284359	FUEL FILTER A C D		1		
ASE 64 / 4			95711	HEAD FILTER A C D		1		
ASE 64 / 5			95713	BOWL ASSY A C D		1		
ASE 64 / 6			4 252427	ELEMENT FUEL FILTER		1		
ASE 64 / 11			95712	BOLT ASSY A C D		1		
BAE 71B			336745	PIPE CONNECTION/LIFT PUMP		2		
BAE 87			344183	PUMP-FUEL LIFT		1		
	101T0598	600T0605	607T0610	615	617,619,620,627,628,630T0639,641T0653,655,656,6	1		
	58T0664	672	ONLY			1		
BAE 87	599,606	611T0614	616	296531	FUEL LIFT PUMP	1		
ACE 90			347599	PUSH ROD- LIFT PUMP	4 HOLE TYPE 671,673 ONWARDS	1		
	101T0598	600T0605	607T0610	615	617,619,620,627,628,630T0639,641T0653,655,656,6	1		
	58T0664	672	ONLY			1		
ACE 90A	599,606	611T0614	616	350559	PUSH ROD-LIFT PUMP	1		
ABE191A			323079	RANJO ROLT	671,673 ONWARDS	3		
ACE218A			347739	SELF BLEED PIPE ASSY.		1		
AAE221			268169	RANJO BOLT LEAK-OFF		2		
ACE347		2068	294363	FUEL PIPE-PUMP/INJECTOR	N01 CYL.FWE	1		392943
ACE349	2069		267326	WASHER COPPER		2		
			299894	PIPE		1		
			354353	LEAK OFF TUBE	3 METRES	1		
			752624	SCREW 1/4 X 5/8"UNC		4		
			754630	SCREW 5/16 X 3/4"UNC		2		
			756606	NUT 1/4"UNC		2		
			783001	HOSE CLIP		1		
			785622	WASHER 5/16" LIGHT		2		
ACE194	2069	2068	350304	DANGER H.P.P.A		1		
ICE194B	2069		359163	CLIP		1		
	2069		742662	SCREW		1		
	2069		746605	NUT		1		
			786077	WASHER		1		
MODEL ACE200	PRINT DATE 1.02.78						PLATE E	PAGE 1



REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
831002		786078	WASHER 1/4		4		
831002		831002	BANJO-FILTER INLET		1		
831025		831025	BANJO BOLT 3/16BSP		1		
831026		831026	BANJO BOLT 1/4 BSP		1		
843103		843103	WASHER SEALING		2		
843104		843104	WASHER UNION 3/8		2		
843105		843105	JOINT WASHER 1/2		4		

MODEL
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F

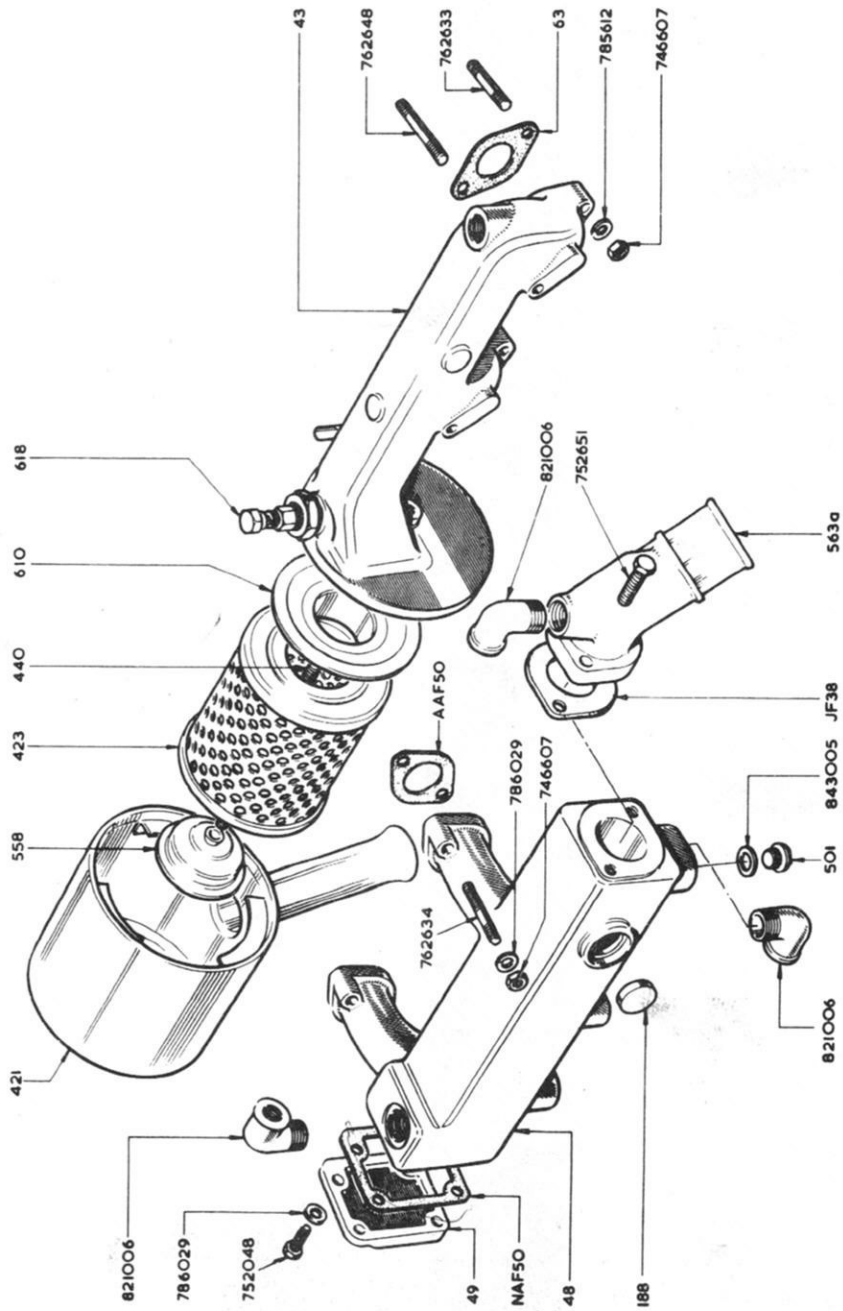


PLATE F AIR CLEANER AND MANIFOLDS



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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
NAF 315		352323	SILENCER-EXHAUST ASSY.		1		355744
JF 38		203067	JOINT-SILENCER FLANGE		1		
NAF 43	1997	350008	MANIFOLD AIR INLET		1		
NAF 48		402740	EXHAUST MANIFOLD		1		
NAF 49		350243	COVER-EXHAUST MANIFOLD		1		
AAF 50		266427	GASKET-SILENCER		2		
NAF 50		350244	JOINT-EXH. MANIFOLD COVER		1		
AAF 63		266086	GASKET		2		
NAF 188		203931	CORE PLUG		2		
ACF 421		344057	COVER ASSY-AIR CLEANER		1		
ACF 423		340672	ELEMENT-AIR FILTER		1		
ACF 440	2144	344056	STUD-AIR CLEANER		1		392950
	2145	359912	STUD-AIR CLEANER		1		392950
NAF 501		352922	PLUG-EXH. MANIFOLD		1		
ACF 558	2144	340660	PLATE-CLAMPING AIR-CLNR.		1		
NAF 563A		296527	EXH. BEND WATER INJECTED		1		
NAF 610		344300	ELEMENT SHIELD MANIFOLD		1		
WAF 618		327523	HEATER PLUG		2		
		339701	HOSE EXH. 2" BORE		1		
	2145	359915	Plate clamps		1		392950
		352324	ADAPTOR HOSE		2		
		354199	RUSHING-TYPE CC		1		
		746607	NUT 5/16" UNF		2		
		752048	SCREW 5/16"x7/8" UNC		8		
		752651	SCREW 5/16 X 1 1/4 UNC		4		
		762633	STUD 5/16"x1 5/8"UNF/UNC		2		
		762634	STUD-MANIFOLD		4		
		762648	STUD 5/16"x3 1/2"UNF/UNC		1		
		783012	CLIP		4		
		785612	WASHER 5/16		4		
		786029	SPRING WASHER 5/16		8		
		821006	ELBOW 1/2" BSP.		3		
		833031	WASHER 8MM.		2		
		843005	JOINT WASHER 1/2		1		

MODEL
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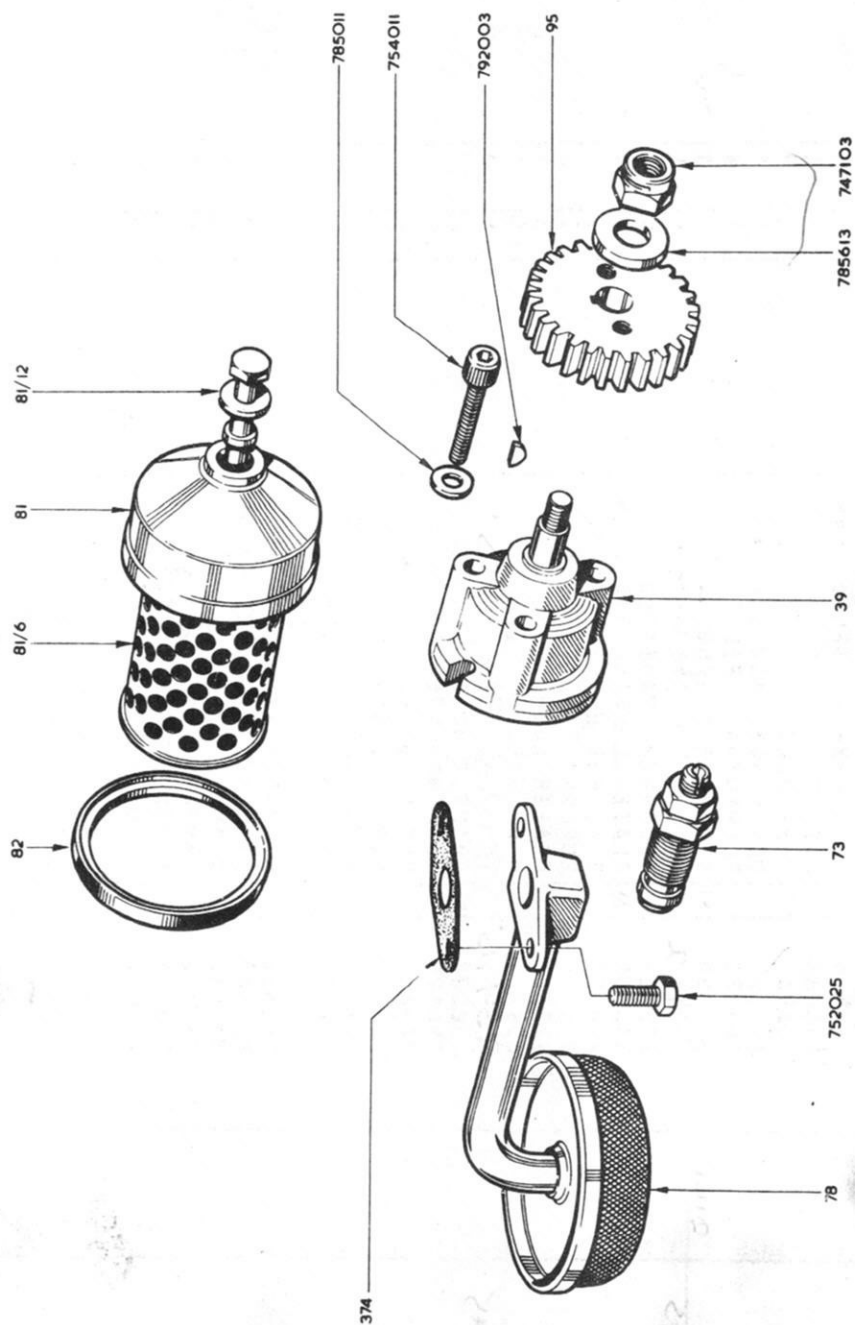


PLATE K OIL PUMP, FILTER AND STRAINER



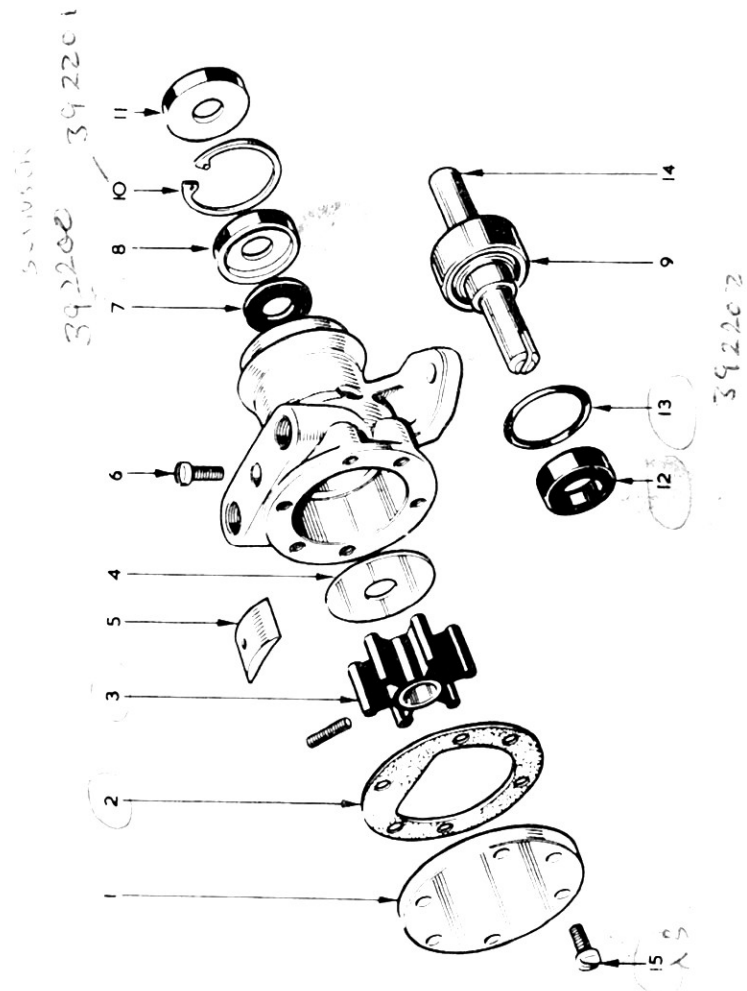
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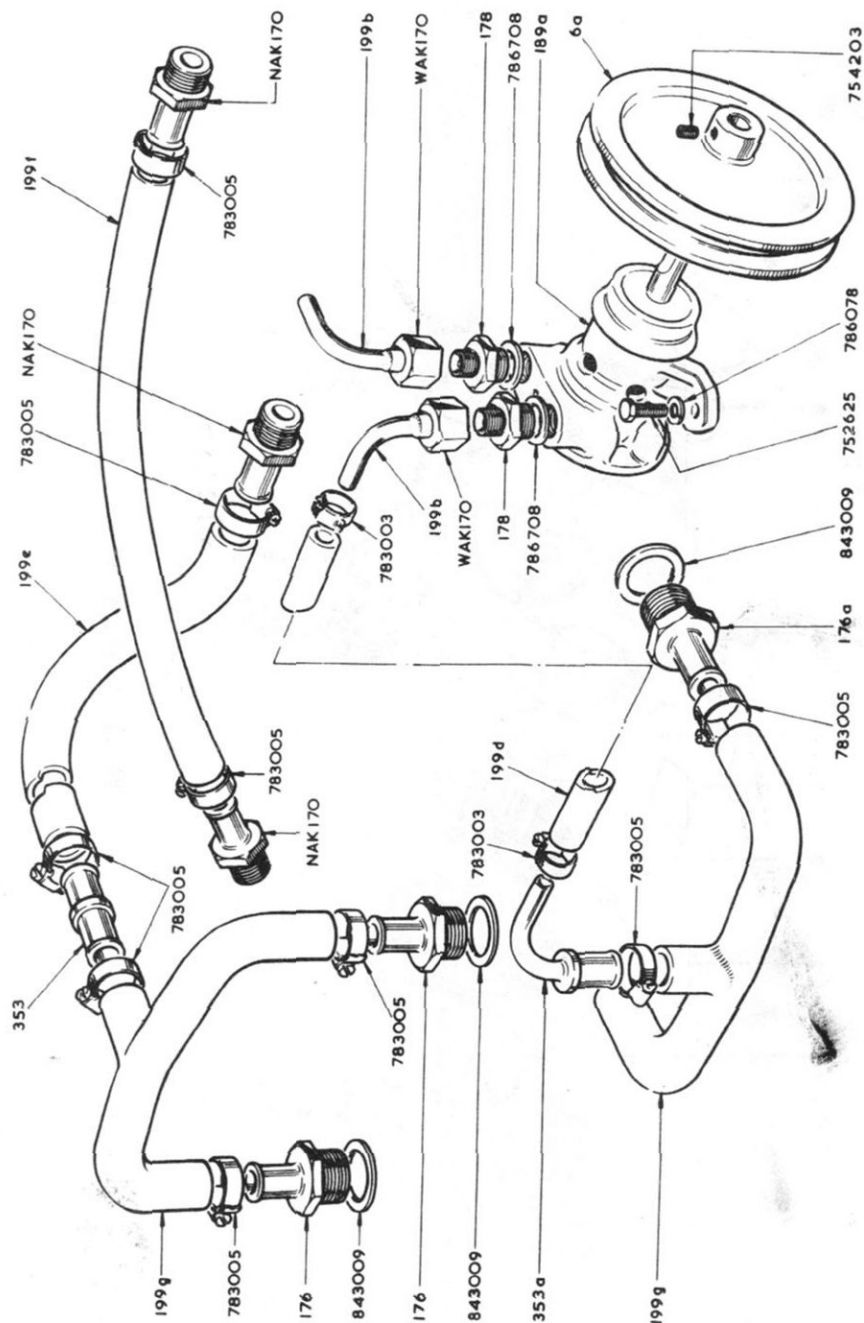
REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY/UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
NAK 6A			347773	PULLEY-WATER PUMP		1		
ACK 39			294981	LUB OIL PUMP ASSY		1		
ARK 73			347638	RELIEF VALVE ASSY		1		
ACK 78			294326	OIL STRAINER ASSY		1		
ACK 81			332843	OIL FILTER ASSY		1		360981
ACK 81 / 0			344489	ELEMENT-LUB OIL FILTER		1		
ACK 81 / 12			268379	WASHER-CASING		1		
AAK 82			267344	JOINT-OIL FILTER		1		360983
ACK 95			344263	GEARWHEEL-OIL PUMP		1		
NAK168			355561	SLEEVE- W.I. HOSE/TEE		2		
	378, 379, 387, 389, 393T0395, 397, 399, 423T0425, 430, 434, 435T0440, 444, 445, 447, 449T045		1, 453T0457, 462, 464 ONWARDS			2		
NAK170			550278	UNION-HOSE CONNECTION		2		
WAK170			350563	UNION NUT		2		
NAK176			350011	UNION-HOSE CONNECTING		2		
NAK176A		1851	350010	CONNECTION ASSY. C/BARREL	INHIBITOR	2	WAB241D.	359160
NAK178			350564	REDUCING UNION-W/PUMP		2		
WAK189A			309708	WATER PUMP		1		
	1852		359159	WATER PUMP		1		
WAK189A/ 1			390890	END COVER-WATER PUMP		1		
WAK189A/ 2-			390879	JOINT-END COVER- W/PUMP		1		
WAK189A/ 3-			390880	IMPELLER-WATER PUMP		1		
WAK189A/ 4			390889	WEAR PLATE		1		
WAK189A/ 5			390883	CAM		1		
WAK189A/ 6			390884	CAM SCREW		1		
WAK189A/ 8			390886	SEAL-INNER		1		
WAK189A/ 9			390887	RALL BEARING		1		
WAK189A/ 11			390885	SEAL-OUTER		1		
WAK189A/ 12			390881	SEAL-SHAFT		1		
WAK189A/ 14			390888	SHAFT		1		
WAK189A/ 15			390882	SCREW-END COVER		6		
WAK199B			350561	PIPE ASSY-PUMP SUCT&DEV.		2		
NAK199D			344805	HOSE PIPE CONN/W.PUMP		1		
	101T0377, 380T0386, 388, 390T0392, 396, 398, 400T0422, 426T0427, 431T0433, 441					1		
	T0443, 446, 448, 452, 458T0461, 463					1		
	378, 379, 387, 389, 393T0395, 397, 399, 423T0425, 430, 434, 435T0440, 444, 445, 447, 449T045					1		
NAK199D			355539	TEE		1		

K



WATER PUMP

K



WATER PUMP AND PIPES



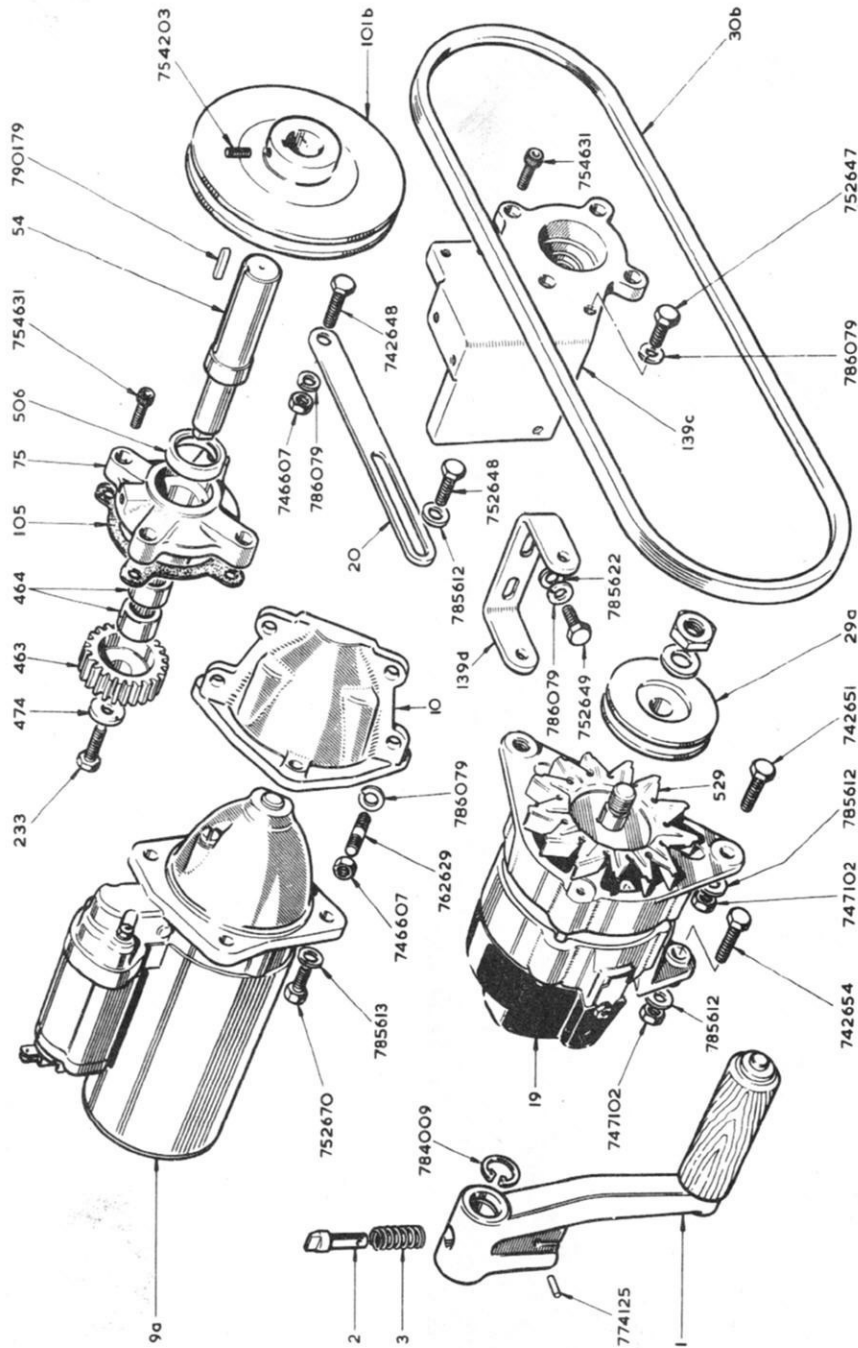
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REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	SUP	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			843007 843009		WASHER PLUG WASHER-FIBRE 1"		1 4	1 1		

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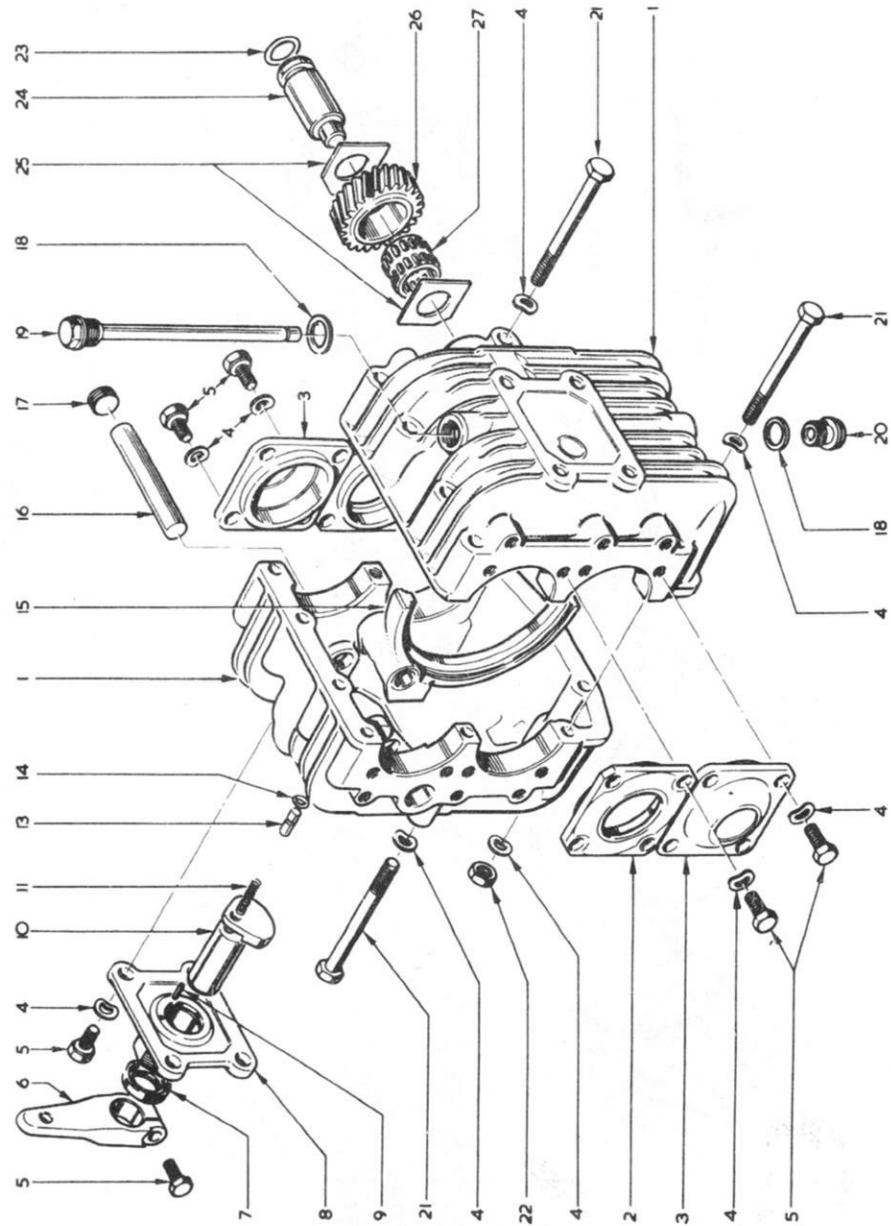
HAND AND ELECTRIC STARTING

REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
NAL 1			344978	STARTING HANDLE		1		
NAL 2			266051	PLUNGER-STARTING HANDLE		1		
NAL 3			266417	SPRING- PLUNGER		1		
ACL 9A			292268	STARTER MOTOR		1		
ACL 10			289341	BRACKET-STARTER MOTOR		1		
NAL 19			296000	ALTERNATOR		1		
NAL 20			347776	STRAP ALTERNATOR ADJ		1		
NAL 29A			355068	PULLEY-ALTERNATOR		1		
NAL 30B			347771	BELT ALTERNATOR & W/PUMP		1		
NAL 54			347751	SHAFT-AUXILIARY DRIVE		1		
NAL 75		1702	350634	HOUSING ASSY-G COVER		1		359019
NAL101B			347772	PULLEY-DRIVING		1		
ACL105			347706	JOINT-START HANDLE HSG		1		
NAL139C			296584	BRACKET W.PUMP/G COVER		1		
NAL139D	101	125	347774	BRACKET-ALTERNATOR		1		
NAL139D	126		355224	BRACKET-ALTERNATOR HINGE		1		
NAL159D			297356	CABLE-HARNES		1		
NAL160			352388	LINK-HEATER PLUGS-CONN'G		1		
NAL161			356148	EARTH-LINK		1		
ACL233			334595	SCREW CAMSHAFT		1		
ACL463		583	344729	GEARWHEEL-START DOG		1		
ACL463	101	584	355143	GEARWHEEL-START DOG		1		
NAL464			330743	NEEDLE BEARING PINION		2		
ACL471			357157	ADAPTOR-OIL PRESS SWITCH		1		
ACL474			347418	RETAINING WASHER-G/WHEEL		1		
NAL504			329013	SWITCH STARTER		1		
ACL506			268136	OIL SEAL		1		
NAL528			329895	OIL PRESSURE SWITCH		1		
CL529			340535	FAN-ALTERNATOR		1		
			329244	INSTRUMENT PANEL ASSY		1		
			333208	KEY SWITCH & TWO KEYS		1		
			347652	AMMETER 12 VOLT		1		
			347652	CZU 60 D/N 36458	LUCAS	1		
			357155	LAMP ASSY.-AMBER		1		
			742648	BOLT 5/16"X 7/8"UNF		1		
			742651	SCREW 5/16"X11/4"UNF		1		
MODEL AC2MM			PRINT DATE 1.02.78		PLATE L		PAGE 1	

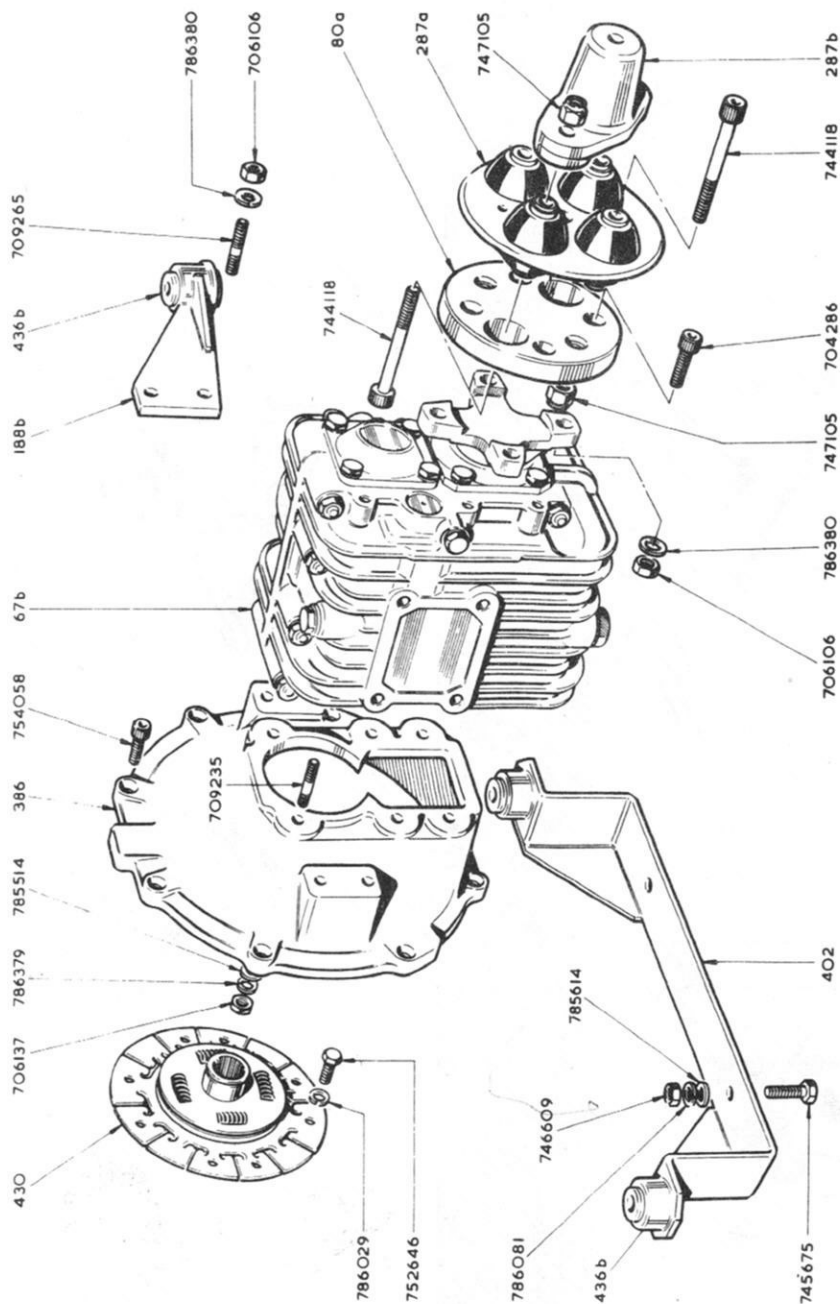


REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
		742654	SETSCREW 5/16"C1 3/4 UNF		1		
		746607	NUT 5/16" UNF		5		
		747102	NUT 5/16" UNF		2		
		752647	SCREW 5/16 X 3/4"UNC		1		
		752648	SCREW 5/16 UNC X 7/8		2		
		752649	BOLT 5/16 X 1"UNC		2		
		752670	SCREW 3/8 X 7/8"UNC		3		
		754203	SOCKET SCREW 1/4X3/8"UNC		1		
		754631	CAPSCREW-BLANKING PLATE		8		
		762629	STUD 5/16 X 1/2"UNF/UNC		4		
		774125	TENSION PIN 1/8"X3/4"		1		
		784009	CIRCLIP		1		
		785612	WASHER 5/16		3		
		785613	WASHER 3/8"		3		
		786079	SPRING WASHER		8		
		790179	KEY 1/4"X 1/4"X 3/4"		1		

M



GEARBOX



GEARBOX AND MOUNTINGS



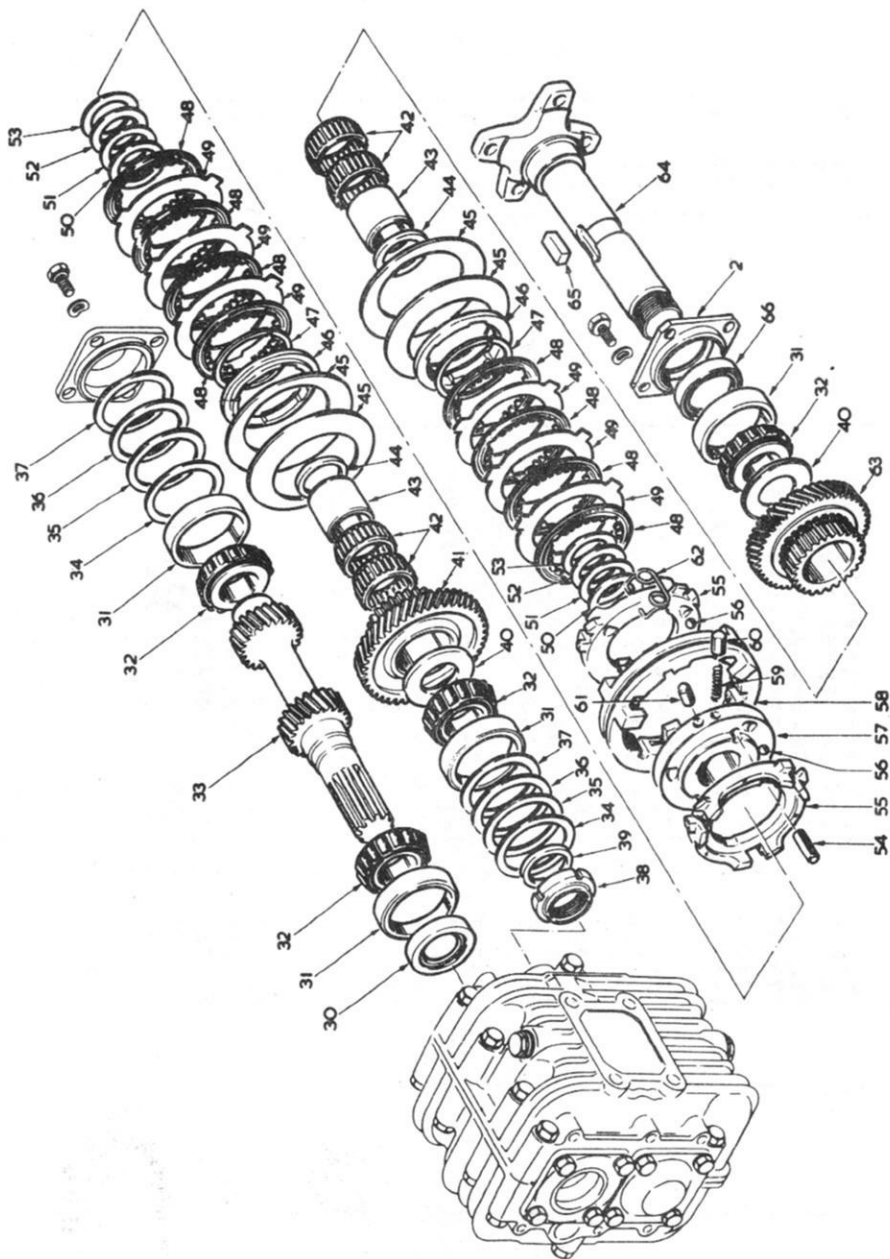
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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
NAM 678		297377	HURTH GEARBOX HBW10-2R		1		
NAM 678		335254	HURTH GEARBOX HBW5-2R		1		
NAM 678/ 7		392095	OIL SEAL-CONTROL SPINDLE		1		
NAM 678/ 18		392096	JOINT WASHER DRAIN PLUG		1		
NAM 678/ 19		392097	DIPSTICK		1		
NAM 678/ 20		392098	DRAIN PLUG		1		
NAM 678/ 25		392099	OIL SEAL-INTER G/WHEEL		1		
NAM 678/ 27		392100	BEARING INTER G/WHEEL		1		
NAM 678/ 30		392101	OIL SEAL-INPUT SHAFT		1		
NAM 678/ 31		392102	OUTER RING-ROLLER BRG.		1		
NAM 678/ 32		392103	ROLLER BEARING		4		
NAM 678/ 42		392104	NEEDLE BEARING-GEARWHEEL		4		
NAM 678/ 43		392105	SLEEVE-NEEDLE BEARING		2		
NAM 678/ 66		392106	OIL SEAL-OUTPUT SHAFT		1		
NAM 80A		329638	PLATE-GEARBOX ADAPTOR		1		
NAM 188B		329630	ENGINE MOUNTING FOOT		2		
NAM 287A		329636	FLEXIBLE COUPLING		1		
NAM 287B		329632	HALF COUPLING	PILOT BORED	1		
NAM 386		296277	ADAPTOR-GEARBOX		1		
NAM 402		329631	BRACKET-ENGINE SUPPORT		1		
NAM 430		296420	DAMPER		1		
NAM 436B		352304	RESILIENT MOUNTING		4		
NAM 436B		352304	RESILIENT MOUNTING		2		
		704286	CAPSCREW-METRIC 10X30MM		4		
		706106	NUT 10MM		8		
		706137	NUT ISOMETRIC 8MM		6		
		709235	STUD 8X28MM		6		
		709265	STUD 10MMX35MM		4		
		744118	CAPSCREW 1/2"X3 UNF		4		
		745675	BOLT 7/16"X11/2+ UNF		2		
		746600	NUT 7/16"UNF		2		
		747105	NUT GOV-SHAFT 1/2"UNF		4		
		752646	SCREW 5/16 X 5/8"		8		
		754058	CAPSCREW 3/8"X 1" UNC		8		
		785514	WASHER 8MM		6		
		785614	WASHER 7/16"		2		

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GEARBOX

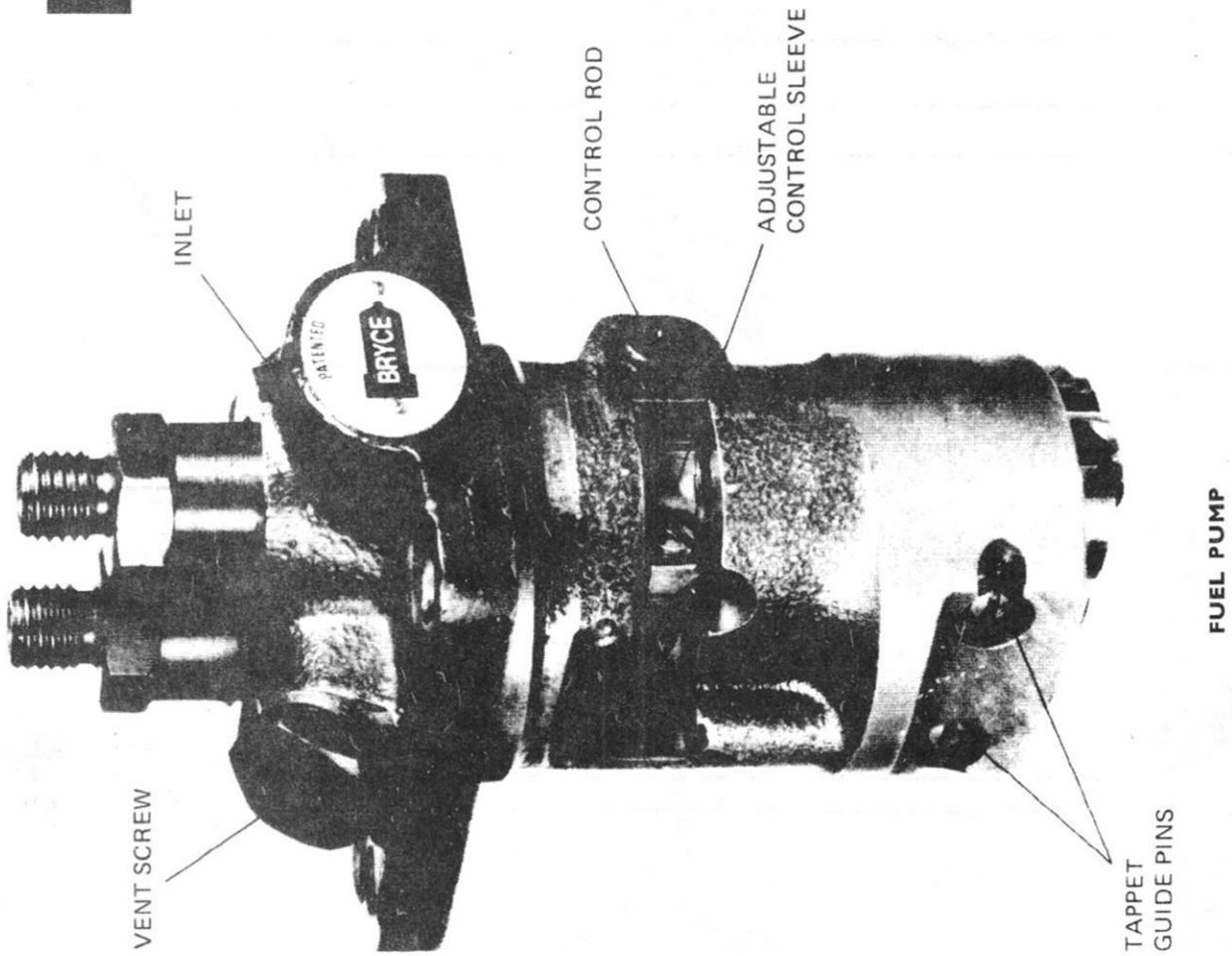


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REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	QTY	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			786029	8	SPRING WASHER 5/16"		8	1		
			786081	2	SPRING WASHER 7/16"		2	1		
			786379	6	SPRINGWASHER 8MM		6	1		
			786380	8	WASHER 10MM.		8	1		

Z





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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER		N	1
ACN 1A	1970	296244	FUEL INJECTION PUMP		1	1		299700			
ACN 62		347720	SHIM-FUEL PUMP .0025"		2	1					
ACN 62A		347721	SHIM-FUEL PUMP .005"		2	1					
ACN 62B		347722	SHIM-FUEL PUMP .025"		2	1					
		746607	NUT 5/16" UNF		4	1					
		762631	STUD 5/16X13/8" UNF/UNC		4	1					
		786029	SPRING WASHER 5/16		4	1					
MODEL AC2401	PRINT DATE 1.02.76										



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REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			297058	STERN GEAR ASSY. 1" DIA		1	1		
			297073	STERN GEAR & COUPLING		1	1		
			329637	COUPLING		1	1		
			352317	SOCKET SETSCREW 3/8"X1/2		2	1		
MODEL AC244	PRINT DATE 1.02.78		SECTION 76		STERNGEAR		PLATE V		PAGE 1

REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY	SUP UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
MJK101 AAK108		2 271579 267221 352750 352751 353383 843005	PUMP SUMP DRAIN COUPLING TAP 1/4" BSP SUMP PUMP KIT HOSE 1/4" BORE JOINT WASHER 1/2	60" LONG	1 2 1 1 1 1 3	1 1 1 1 1 1 1		

MODEL
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1.02.78

SECTION

78

SUMP PUMP ASSY.

PLATE
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REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY	UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			356128	SKIN FITTING-2"BORE HOSE		1	1		

MODEL
AC2411

PRINT DATE
1.02.78

SECTION 82

SKIN FITTINGS-EXHAUST

PLATE
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3



REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY/UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
		2 256848	WASHER		1		
		2 256849	NUT		1		
		2 256900	FERRULE		1		
		256454	UNION HEAT EXCHANGER		1		
		329914	COLLAR		1		
		329915	UNION NUT		1		
		329916	FERRULE COLLAR		1		
		331712	PIPE ASSY.		1		
		352320	TUBE -12.7 DIA		1		
		352321	SKIN FITTING ASSY.	WATER OUTLET	1		
		357731	SEACOCK & STRAINER		1		
MODEL AC2WM	PRINT DATE 1.02.78	SECTION 83 SKIN FITTINGS-WATER			PLATE V		PAGE 4

REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	QTY	DESCRIPTION	APPLICATION	UNIT SUP QTY	REFERENCE NUMBER	ALTERNATIVE PART NUMBER
RAF 51B			352323	1	SILENCER-EXHAUST ASSY.		1		
JF 58			203067	1	JOINT-SILENCER FLANGE		1		
NAK170			350278	1	UNION-HOSE CONNECTION		1		
NAK199F			350281	1	W/PIPE-EXH.MAN-EXH.BEND		1		
			296527	1	EXH.BEND WATER INJECTED		1		
			329547	1	SILENCER-BARE 23/8"		1		
			339701	1	HOSE EXH. 2" BORE		1		
			352324	2	ADAPTOR HOSE		2		
			354199	2	BUSHING-TYPE CC		2		
			783005	2	CLIP		2		
			783012	4	CLIP		4		
			821006	1	ELBOW 1/2"BSP.		1		

MODEL
AC24H

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1.02.78

SECTION 85 EXHAUST PIPING AND SILENCERS

PLATE V

PAGE 5



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Parts and Service Division



REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
			353319 353320	PROPELLER-1"BORE-3 BLADE PROPELLOR-1"BORE-2 BLADE	14"D X 9"R/H 131/2"X101/2	1 1	1 1		
MODEL AC2411	PRINT DATE 1.02.78		SECTION 93 PROPELLORS		PLATE V		PAGE 6		



REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
MAD 59		335146	PLATE-STOP/RUN LEVER		1		
MAD 59A		336556	BRACKET-CABLE FIXING		1		
MAD 74		345165	CONTROL HEAD ASSY.		1		
MAU349		335155	CABLE ASSY.-STOP CONTROL	2.75M.LONG	1		
		349739	REMOTE STOP CONTROL KIT	2.75M.LONG	1		
		349740	REMOTE CONT.SINGLE LEVER		1		
		354161	DISTANCE PIECE		1		
		357737	CABLE 2.75 METRES		1		
		357738	CLAMP & PIVOT KIT		1		
		357739	T-HANDLE - BLACK		1		
		740639	SCREW N010 X 5/8"UNF		3		
		746605	NUT N010 UNF		3		
		786605	LOCKWASHER N010		3		
MODEL AC2WM	PRINT DATE 1.02.78	SECTION 674 REMOTE CONTROLS					
						PLATE V	PAGE 7



REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER	
NAL1590 WAF618		297336	CABLE-HARNES	3METRES LONG	1			
		327523	HEATER PLUG		2			
		300992	TERM STRIP		1			
		329244	INSTRUMENT PANEL ASSY		1			
		329895	OIL PRESSURE SWITCH		1			
		333208	KEY SWITCH & TWO KEYS		1			
		356319	LIGHT BULB-12V, 1.2W		1			
		356785	BEZEL		1			
		356786	SPLASH CAP		1			
		357155	LAMP ASSY.-AMBER		1			
		357157	ADAPTOR-OIL PRESS'SWITCH		1			
MODEL AC2W ¹⁵	PRINT DATE 1.02.78	SECTION 720 MK.2 ENGINE WITH G/END PLATE					PLATE V	PAGE 8



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REFERENCE NUMBER	ENGINE SERIAL FROM	ENGINE SERIAL TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP. QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER	
NAL 1 NAL161 NAL1207A			344978	STARTING HANDLE	1.5METRES	1			
			356148	EARTH-LINK		1			
			329636	FLEXIBLE COUPLING		1			
			329806	ACCESSORIES PACK		1			
			340909	OPERATORS HANDBOOK		1			
			352310	ALIGNMENT BUTTON ASSY.		2			
			352328	HOSE 3/8"BORE-WATER IN'		1			
			356146	BRACKET KIT		1			
			783001	HOSE CLIP		2			
MODEL AC2W	PRINT DATE 1.12.76		SECTION 728 ACCESSORIES PACK					PLATE V	PAGE 9



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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT QTY	SUP. UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
NAD 55		351387	STUD-GEAR LEVER BRACKET		2	1		
NAD 63A		352579	PIVOT ASSEMBLY		1	1		
NAM 67B		297377	HURTH GEARBOX HBW10-2R		1	1		
NAM 80A		329638	PLATE-GEARBOX ADAPTOR		1	1		
NAM188B		329630	ENGINE MOUNTING FOOT		2	1		
NAM386		296277	ADAPTOR-GEARBOX		1	1		
NAM430		296429	DAMPER		1	1		
NAM436B		352304	RESILIENT MOUNTING		2	1		
		335254	HURTH GEARBOX HBW5-2R		1	1		
		704286	CAPSCREW-METRIC 10X30MM		4	1		
		706106	NUT 10MM		8	1		
		706137	NUT ISOMETRIC 8MM		6	1		
		709235	STUD 8X28MM		6	1		
		709265	STUD 10MMX35MM		4	1		
		752646	SCREW 5/16 X 5/8"		8	1		
		754058	CAPSCREW 3/8"X 1" UNC		8	1		
		773612	SPLIT PIN 3/32"X1/2"		1	1		
		785211	WASHER 1/4"		2	1		
		785514	WASHER 8MM		6	1		
		786029	SPRING WASHER 5/16		8	1		
		786379	SPRING WASHER 8MM		6	1		
		786380	WASHER 10MM.		8	1		

MODEL
AC2WMPRINT DATE
1.02.78

SECTION 730 GEARBOXES

PLATE
VPAGE
10



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REFERENCE NUMBER	ENGINE SERIAL FROM TO	PART NUMBER	DESCRIPTION	APPLICATION	UNIT SUP QTY UNIT	ALTERNATIVE REFERENCE NUMBER	ALTERNATIVE PART NUMBER
ACZ 20	111	583	DECARBONISING SET		2		
ACZ 20	5847595	597T0602	DECARBONISING SET		2		
ACZ 3		604T0679, 681T0685, 687, 688, 690T0721, 723	ONLY		1		
WAZ 9		347730	SET-JOINTS CONVERSION		1		
		555121	ELFMENT PACK		1		
		555865	DECARBONISING SET		2		360485
	596, 603, 650, 686, 689, 722, 724	ONWARDS 1926			1		
		392615	"ON BOARD" SPARES PACK		1		
	1927	2068	359552 IN Decoke self				359701
		285	Decoke set				
		254997					
MODEL ACZ 20	PRINT DATE 1.12.78						
						PLATE 2	PAGE 1